



Diameter	UNC	UNF	8-UN
#0	-	80	-
#1	64	72	-
#2	56	64	-
#3	48	56	-
#4	40	48	-
#5	40	44	-
#6	32	40	-
#8	32	36	-
#10	24	32	-
#12	24	28	-
1/4"	20	28	-
5/16"	18	24	-
3/8"	16	24	-
7/16"	14	20	-
1/2"	13	20	-
9/16"	12	18	-
5/8"	11	18	-
3/4"	10	16	-
7/8"	9	14	-
1"	8	12 (Special) 14 (Common)	-
1-1/8"	7	12	8
1-1/4"	7	12	8
1-3/8"	6	12	8
1-1/2"	6	12	8
1-3/4"	5	-	8
2"	4.5	-	8
2-1/4"	4.5	-	8
2-1/2"	4	-	8
2-3/4"	4	-	8
3"	4	-	8
3-1/4"	4	-	8
3-1/2"	4	-	8
3-3/4"	4	-	8
4"	4	-	8

Diameter	Course	Fine	Fine (2/3/4)
M1	0.25	-	-
M1.2	0.25	-	-
M1.4	0.3	-	-
M1.6	0.35	-	-
M1.8	0.35	-	-
M2	0.4	-	-
M2.5	0.45	-	-
M3	0.5	-	-
M3.5	0.6	-	-
M4	0.7	-	-
M5	0.8	0.9	.75/.5
M6	1	0.75	0.5
M7	1	0.75	0.5
M8	1.25	1	.75/.5
M10	1.5	1.25	1/.75
M12	1.75	1.5	1.25/1
M14	2	1.5	1.25/1
M16	2	1.5	1
M18	2.5	2	1.5/1
M20	2.5	2	1.5/1
M22	2.5	2	1.5/1
M24	3	2	1.5/1
M27	3	2	1.5/1
M30	3.5	3	2/1.5/1
M33	3.5	3	2/1.5
M36	4	3	2/1.5
M39	4	3	2/1.5
M42	4.5	4	3/2/1.5
M45	4.5	3	-
M48	5	3	-
M52	5	4	-
M56	5.5	4	-
M60	5.5	4	-
M64	6	4	-

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