



US Tap and Drill Bit Size Table

Tap	Fractional Drill Bit	Number Drill Bit	Letter Drill Bit
0-80	3/64		
1-64		53	
2-56		50	
3-48		47	
4-40	3/32	43	
5-40		38	
6-32	7/64	35	
8-32		29	
10-24	5/32	25	
10-32	5/32	21	
12-24	11/64	16	
1/4-20	13/64	7	
1/4-28	7/32	3	
5/16-18	17/64		F
5/16-24			I
3/8-16	5/16		
3/8-24	21/64		Q
7/16-14	23/64		U
7/16-20	25/64		
1/2-13	27/64		
1/2-20	29/64		
9/16-12	31/64		
9/16-18	33/64		
5/8-11	17/32		
5/8-18	37/64		
3/4-10	21/32		
3/4-16	11/16		
7/8-9	49/64		
7/8-14	13/16		
1-8	7/8		
1-12	59/64		
1-14	15/16		