



Metric Tap and Drill Bit Size Table

Tap	Metric Drill Bit	US Drill
M1.6 x 0.35	1.25mm	
M1.8 x 0.35	1.45mm	
M2 x 0.4	1.60mm	
M2.2-0.45	1.75mm	
M2.5-0.45	2.05mm	
M3 x 0.5	2.5mm	
M3.5 x 0.6	2.90mm	
M4x 0.7	3.4mm	
M4.5 x 0.75		#26
M5 x 0.8	4.3mm	
M6 x 1.0	5.2mm	
M7 x 1.0	6.1mm	15/64
M8 x 1.25	6.9mm	17/64
M8 x 1.0	7.1mm	
M10 x 1.5	8.7mm	
M10 x 1.25	8.9mm	11/32
M10 x 1.0	9.1mm	
M12 x 1.75	10.5mm	
M12 x 1.5	10.7mm	27/64
M14 x 2.0	12.2mm	
M14 x 1.5	12.7mm	
M16 x 2.0	14.2mm	35/64
M16 x 1.5	14.7mm	
M18 x 2.5	15.5mm	
M18 x 1.5	16.5mm	
M20 x 2.5	17.5mm	
M20 x 1.5	18.5mm	
M22 x 2.5	19.5mm	
M22 x 1.5	20.5mm	
M24 x 3.0	21.0mm	
M24 x 2.0	22.0mm	